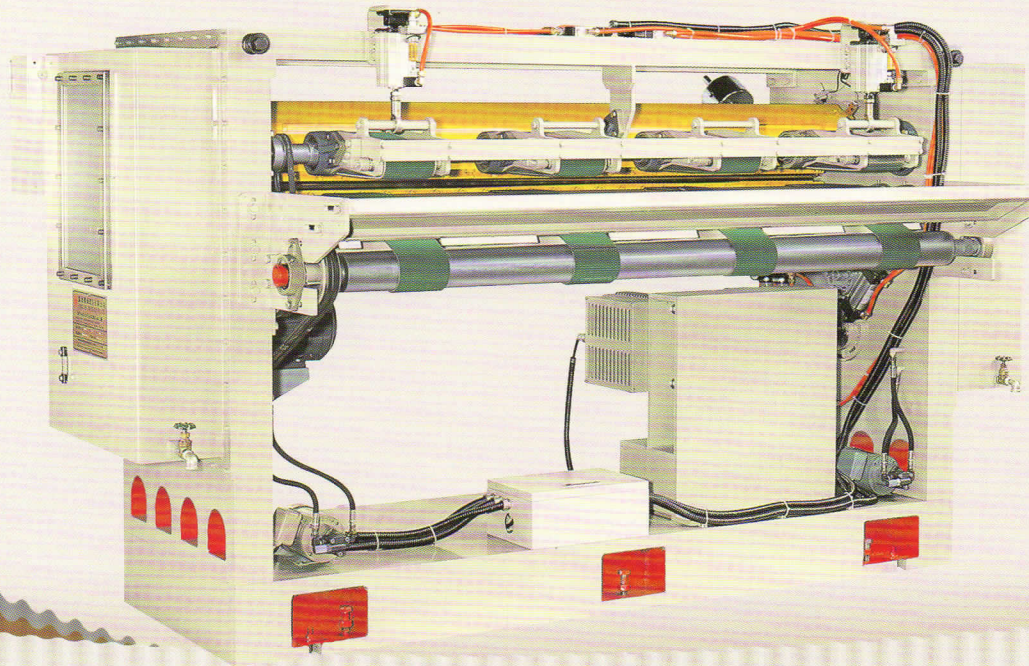


RSC-4

Rotary Shear

輪轉切斷機



- 最高切斷速度150 M/min，廢紙切斷速度可依換單速度。
- 本機器在不良紙板或更換訂單時使用，可於上糊機處操作，切斷不良紙板。
- 本機器採用上、下切刀方式設計。
- 上、下切刀之齒輪經熱處理及精密研磨。
- 使用A.C.伺服30/35KW馬達驅動。
- 按切斷按鈕時，馬達轉動而切斷紙板，放開按鈕後立即停止切斷。
- 備有廢紙輸送皮帶，以氣壓控制作昇降，切斷時輸送皮帶向下，便於排除廢紙；停止切斷時輸送皮帶向上，讓紙板通過。
- 紙板切斷長度約800mm。
- 配合自動換單系統，使用時前、後訂單被切之紙頭與紙尾總長不超過800mm，可節省紙板損耗。

- Max. cutting speed 150 M/min, waste cut speed depends on changing order speed.
- Using while changing order or waste sheet remove, could be operated on Glue Machine.
- Upper and lower blades type.
- Upper and lower blades gears are well treated by heat treatment and precise grind.
- Main motor: 30/35KW A.C. servo motor.
- When push "cut" button, the sheet will be cut. If release, the machine will stop.
- With waste conveyor belt which controlled by pneumatic. While "on" cut condition, the belt will lower down for remove the waste sheet. While "stop" cut condition, the conveyor belt will incline up for sheet pass smoothly.
- Cutting length: 800mm.
- Coordinate with auto order change system, the waste between ex-order and existing order will be not over 800mm.