SLAT-4SB, 5SB, 6SB, 7SB
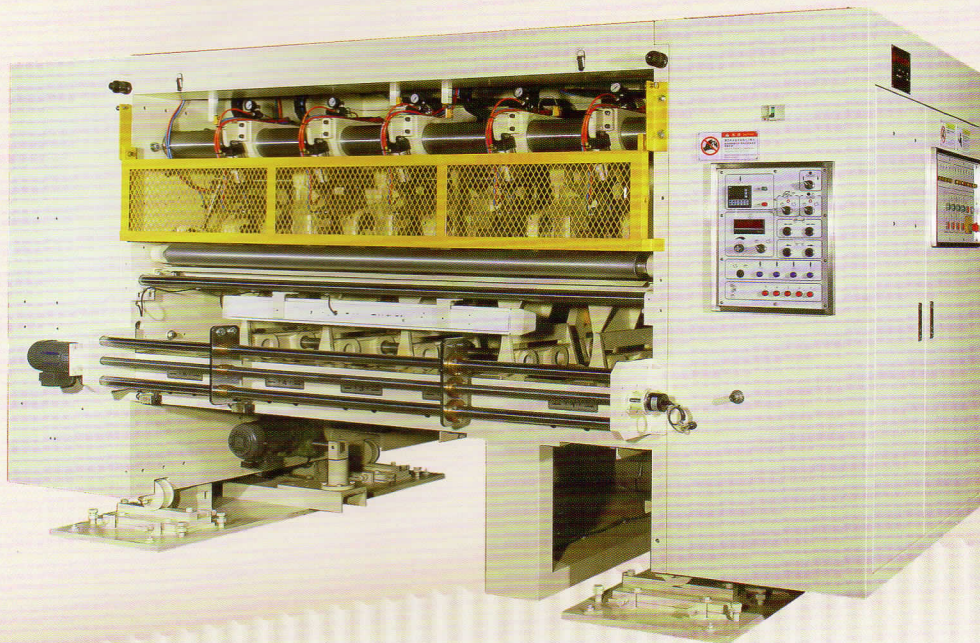
N.C. Single Blade Slitter Scorer

電腦式單刀分紙壓線機

- 本機器主要功能為瓦楞紙板分紙壓線。
- 可配置五刀八線(四開);六刀十線(五開); 七刀十二線(六開)。
- 刀輪座及壓線輪座之移動軸使用外徑123mm,表面經精密研磨,再經鍍硬鉻處理。
- 採用薄型刀片,刀徑為270mm,最小裁切距離135mm。
- 每刀採用獨立磨刀系統,可由電腦設定磨刀時間及長度,也可以使用手動磨刀,確保紙板切口平滑整齊。
- 使用含油式冷卻系統,配合磨刀系統作動。
- 刀輪使用A.C.馬達+變頻器。
- 壓線輪外徑為224mm,最小壓線距離為110mm。
- 線輪使用A.C.變頻馬達和變頻器,可與雙面機做同步運轉。
- 使用氣壓控制上刀輪,上壓線輪升降,故兩台連線更換訂單使用時,可不必切斷訂單及停機。
- 分紙及壓線尺寸,採用獨立電動馬達調整,最大至最小尺寸僅需13秒。
- 最多可輸入999組尺寸。
- 可依實際需求,輸出任何一組訂單生產。
- 整座機台可左右移動50mm,能有效調整紙幅偏移。
- 紙邊吸風嘴,採用電動馬達左右移動。

選購配備:
- 壓線裝置亦可更改為三種壓線形式。

- The main function is scoring and slitting on corrugated board.
- Slitting capacity:4 out (slitting tool 5 sets, and scoring tool 8 sets)
  5 out (slitting tool 6 sets, and scoring tool 10 sets)
  6 out (slitting tool 7 sets, and scoring tool 12 sets)
- Slitting and scoring bracket's shaft: diameter 123 mm; surface grinded and chrome plated.
- With thin blade slitting knife: Diameter 270mm; Minmum slitting size 135mm.
- Each slitting knife using independent grinding system; can set grinding time and length for slitting knife from computer, and also can grinding by manual to make sure the clean and smooth on paper board's cut.
- Using oil cooling system; operating with grinding system.
- Using A.C. MOTOR + Inverter for slitting tool.
- Diameter of scoring tool: 224mm; Minimum scoring size 110mm.
- A.C. Inverter MOTOR + Inverter for scoring tool; can synchronous operate with Double Backer.
- Pneumatic controlled raising and lowering of slitting and scoring tool; two machine ally order change without stop machine and cut off paper board during machine running.
- Slitting and scoring size adjustment by independent motorize setting; Max. to Min. size setting time 13 seconds.
- Up to 999 order changes can stored into memory.
- Production order No. can output from memory by actual needed.
- The machine can motorized move right or left 50mm to adjust paper's slanting.
- Motorize waste paper suction equipment right or left.

OPTION:
- Scoring type can change to three scoring types.