



- Slitting Capacity:
 - 4 OUT
(slitting tool:5 sets, scoring tool:2 sets and total is 8 scorings)
 - 5 OUT
(slitting tool:6 sets, scoring tool:2 sets and total is 10 scorings)
 - 6 OUT
(slitting tool:7 sets, scoring tool:2 sets and total is 12 scorings)
- Structure is double scoring devices and adds one slitting system.
- Slitting and scoring use precise linear bearing and ball screw.
- Top single blade diameter 270 mm.
- Minimum slitting size : 175 mm.
- Slitting type using top slitting design. Each blade has independent grinding and oil fill system, which can set up blade grinding of production meter according to paper material.
- Diameter of upper scoring tool : 224 mm.
- Lower scoring tools can furnish four types scoring device, with male to male, male to large female, male to small female, and male to flat.
- Minimum scoring size:one set scoring tool:165 mm, two set scoring tool coordination : 0 mm. With scoring depth control system.
- Slitting and scoring base movement control by independent motor that could finish size adjustment within 13 seconds.
- With automatic paper pressing and avoid paper bending device in the middle of scoring and slitting tool.
- Up to 999 order changes can be stored into memory.
- Can output any order according to actual demand.
- Machine can left to right movement 75 mm that adjust by motorized motor.
- With motorized web suction equipment.
- A.C inverter MOTOR + inverter for scoring tool, A.C. motor + inverter for slitting tool (Control separately).
- Synchronization with Double Backer.
Using two units ally with operation to order change without cut off corrugated board or stop machine.
- Frames separately design that easy to maintenance.
- 最大裁切張數為四開（刀輪五刀，壓線輪兩組計八線）
五開（刀輪六刀，壓線輪兩組計十線）
六開（刀輪七刀，壓線輪兩組計十二線）
- 本機器結構為雙組壓線裝置加一組裁切系統。
- 刀輪座與線輪座均使用精密線性軸承及滾珠螺桿。
- 採用單刀下刀式設計，刀徑 270mm，上壓紙裝置採用優力膠輪。
- 最小裁切距離為175mm。
- 使用下刀式裁切，能有效改善紙板印刷面的毛邊問題。
- 各刀均採用獨立式電動馬達，可單獨調整進刀量。
- 採用漸進式進刀，可依照紙板厚度設定。
（需由生管系統送訊號）
- 各刀均有獨立刀刃磨刀器與注油系統，可由電腦設定自動磨刀時間或長度，也可使用手動磨刀，確保紙板切口平滑整齊。
- 壓線輪外徑為224mm。
- 下壓線輪高低不可調，上壓線輪以氣壓缸控制昇降，並附有壓線深淺控制系統。
- 下壓線輪可採用三種不同型式之壓線裝置，分別為凸對凸、凸對凹、凸對平等三種組合。
- 最小壓線距離：單組165mm，雙組配合使用0mm。
- 裁切與壓線尺寸以電動馬達調整，1~13秒內完成尺寸調整。
- 最多可輸入999 組訂單，並可依實際需要先行輸出任何一組訂單。
- 機器可左右移動75mm，以適用紙邊偏移。
- 附電動式紙邊吸風嘴裝置（電腦設定）。
- 刀輪使用A.C.馬達+變頻器，線輪與雙面機採用相同形式馬達，皆可與雙面機做連線同步運轉。
- 使用兩台連線更換訂單時，可不必切斷紙板及停機。