

雙面機  
Double Backer

驅動部  
Drive Roll Stand

電腦式單刀分紙壓線機  
N.C. Singl Blade Slitter Scorer

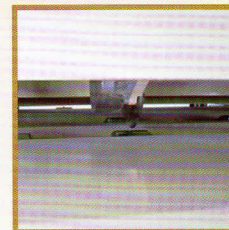
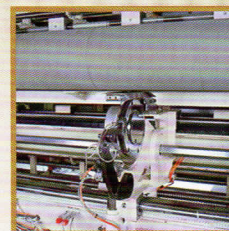
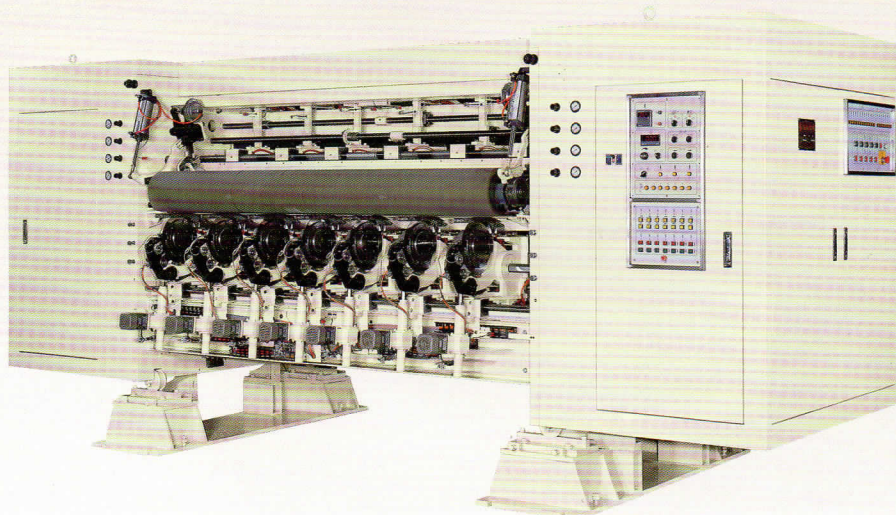
電腦切斷機  
N.C. Cutter

紙板輸送機  
Sheet Delivery

# RRLB-4SB, 5SB, 6SB, 7SB

N.C. Scorer Scorer Slitter (Down Slitting Type)

電腦雙線下刀式分紙機



- Slitting capacity :
  - 4 out (slitting tool : 5 sets, and scoring tool : 2 sets and total is 8 scorings).
  - 5 out (slitting tool : 6 sets, and scoring tool : 2 sets and total is 10 scorings).
  - 6 out (slitting tool : 7 sets, and scoring tool : 2 sets and total is 12 scorings).
- Structure is double scoring devices and adds one slitting system.
- Slitting and scoring use precise linear bearing and ball screw.
- Single blade use down slitting design, diameter 270mm, and upper scoring device using urethane.
- Minimum slitting size : 175 mm.
- Using down slitting type to scoring can effectively improve printing side of corrugated board's fish-tail problem.
- Each blade using independent motorized motor and can independent adjust blade entry amount.
- Using gradually blade entry, and setting by corrugated board's thickness. (signal send from production manager system)
- Each blade has independent grinding and oil fill system, can set automatic grinding time and length by computer; also can grinding by manual, to make sure corrugated board's cut smoothly.
- Diameter of scoring tool : 224 mm.
- The height of lower scoring tool can not adjust, and upper scoring tool adjusted up and down by air cylinder; with scoring depth control system.
- Lower scoring tools can furnish three types scoring device, with male to male, male to female, and male to flat.
- Minimum scoring size: one set scoring tool: 165mm, two set scoring tool coordination: 0mm.
- Slitting and scoring diameter adjust by motorized motor, and the diameter adjustment within 1~13 seconds.
- Up to 999 order changes can be stored into memory, and can output any order according to actual demand .
- Machine can left to right movement 75 mm to fit with web edge-guide.
- With motorized web suction equipment (computer pre-set).
- A.C. MOTOR + Inverter for slitting tool, and scoring tool using the same motor with Double Backer; can synchronous operate and ally with Double Backer.
- Using two units ally with operation to order change without cut off corrugated board or stop machine.