



DSK-3S

Auto Downstacker
自動疊紙機

- Type : Single downstacker.
- Platform lifting and lowering by smoothly hydraulic system.
- Max. stacking length : 3500mm.
- Max. stacking height : 1700mm.
- Production speed : 250m/min.
- Front stage with suction conveyor belt can help the paper board stabilized pile up.
- When paper board up to preset quantity, the suction equipment will match fricative board movement, and at the same time the front conveyor belt reduce speed, the back conveyor belt speed up will make each pile precisely separate.
- The conveyor belt is of total 4 stages, each stage control by individual servo motor, can affect different belt speed by

requiring paper board length, order quantity, production speed and make the pile up fluently.

- Multi-size order stacking that easy for producing small size order.
- The smoothly lift and lower hydraulic system with proportion control valve, won't cause the paper board pile up over turn.
- Sheet piles conveyor direction could via three ways :
 - a : Operation side conveyor.
 - b : Drive side conveyor.
 - c : Both sides conveyor.
- Sheep Piles conveyor roll adopt "advanced gradually" speed up forward that will prevent from over turn.
- Could Interface with "Production Control System", let process of production smoothly.

