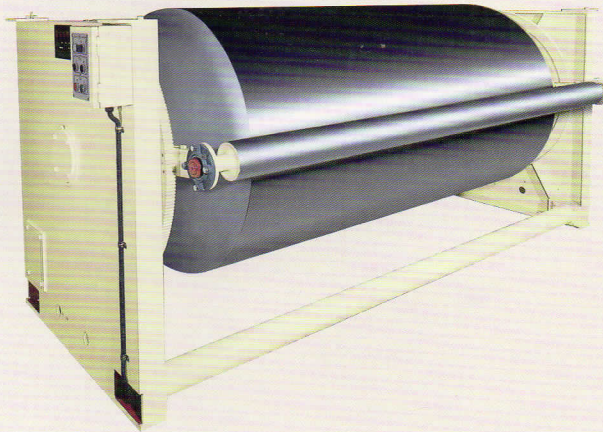


# PH-8, PH-10, PH-12 | PH-8R, PH-10R, PH-12R

## Pre-Heater for Liner

### 面紙預熱輪



- 本單元機器主要功能為改善面紙溼度及張力使用。主要型式分為二種：

- **PH-8, PH-10, PH-12**

直徑 800mm、1000mm、及 1200mm，一支導紙輪為固定，另一支導紙輪可在預熱輪外圍游動，以利包覆面積的調整，最大可達約210度。

- The main function is improving humidity of liner paper and tension power use. There have two types:

- **PH-8, PH-10, PH-12**

Pre-heating roller diameter 800 mm, 1000 mm, and 1200 mm.

Paper's guide roller one is fixed, and the other one is traveling outside pre-heating roller which the max. cover-angle can reach 210°.

- **PH-8R, PH-10R, PH-12R**

直徑 800mm、1000mm、及 1200mm，預熱輪可分為定速轉動或與單瓦機做同步轉動兩種，一支導紙輪固定，另一支導紙輪可在預熱輪外圍游動，以利包覆面積的調整，最大可達約210度。

- **PH-8R, PH-10R, PH-12R**

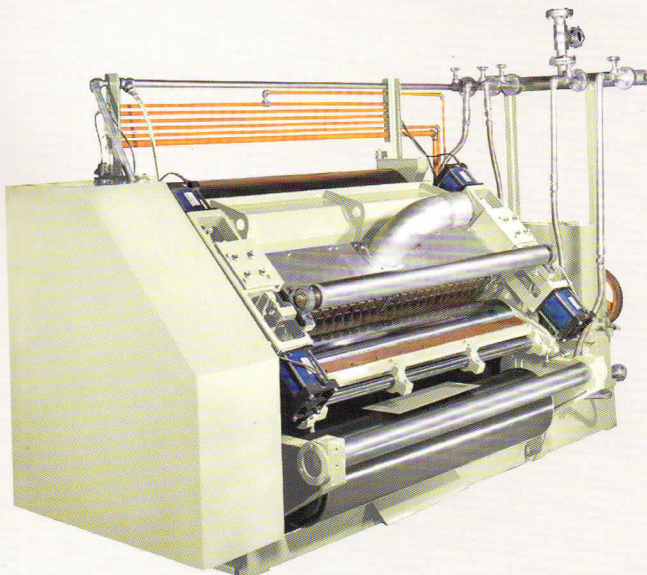
Pre-heating roller diameter 800 mm, 1000 mm, and 1200 mm.

Pre-heating roller is divided to rotary at constant speed or rotary synchronous with Single Facer. Paper's guide roller one is fixed, and the other one is traveling outside pre-heating roller which the max. cover-angle can reach 210°.

# SF-12N

## Single Facer

### 單瓦楞機



- 無糊叉式單瓦楞機。
- 設計速度：120米/分鐘。
- 上、下瓦楞輥均採用鎳、鉻、鉬合金鋼製造，經熱處理硬度在SHORE 70度以上，表面並經研磨及鍍鉻或噴鎢處理。
- 上、下瓦楞輥及壓力輥之培林均採用高溫潤滑油，以確保培林壽命、運轉順暢。
- 上瓦楞輥及壓力輥和糊輥昇降以氣壓控制。
- 本機器內裝有面紙預熱輪及蕊紙調質噴氣裝置。
- 附電動隔糊裝置。

- Type : Fingerless single facer.
- Design speed : 120 M/min.
- Upper and lower corrugating roll made of Ni-Cr-Mo alloy steel, with heated-treatment for hardness SHORE 70° or more and surface be grinded and plated-Chrome or tungsten carbide treatment.
- Bearing of upper and lower corrugating roll, pressure roll with high-temperature lubrication to keep running smooth and durable.
- Adjustment of upper corrugating roll, pressure roll and glue roll be controlled by pneumatic control.
- This machine with pre-heater and pre-condition steam shower.
- With motorized dividing-glue device.